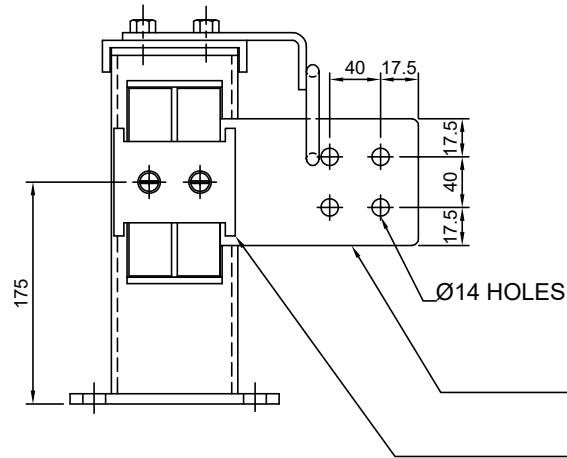
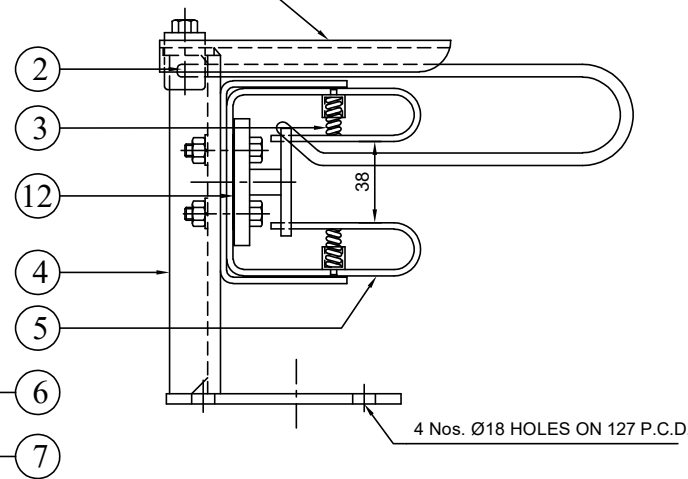


FIXED CONTACT ASSEMBLY:

NOTE: 1. DRAWING APPROVAL SUBJECT TO VALID TYPE TEST REPORTS, TO BE CHECKED DURING ACCEPTANCE TESTS
2. FOR EPC CONTRACTS ONLY

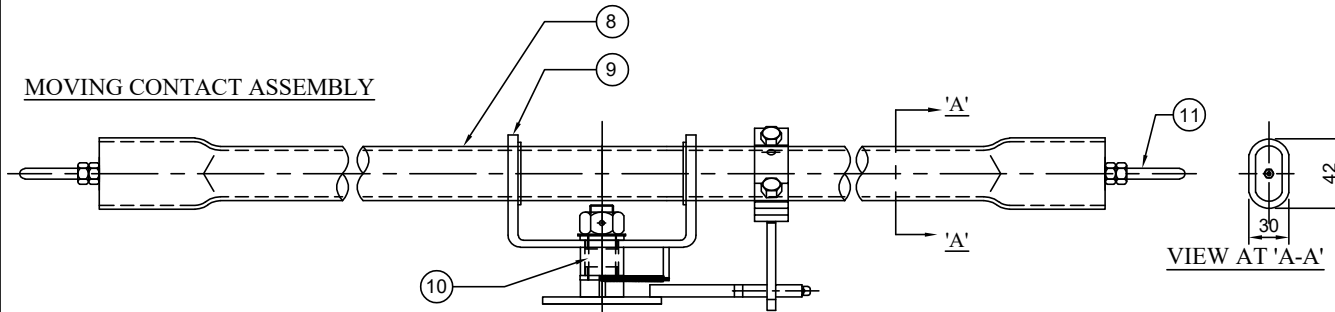


ELEVATION



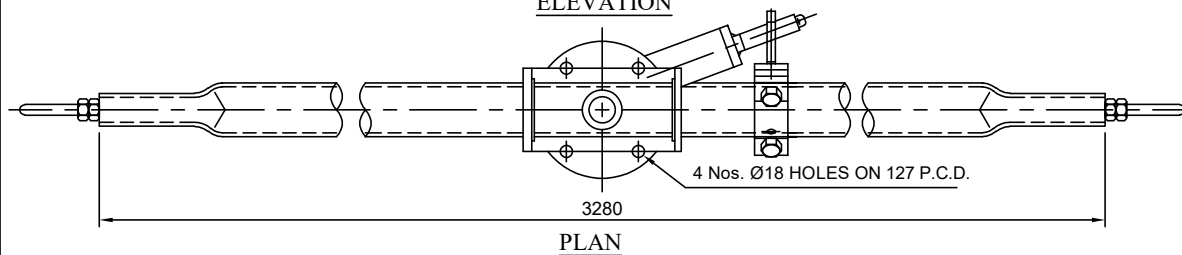
END VIEW

MOVING CONTACT ASSEMBLY



ELEVATION

VIEW AT 'A-A'



PLAN

PART LIST:

1. HOOD (18 SWG M.S. HDG)
2. ARCING HORNS (Ø10 ROD M.S. HDG)
3. SPRINGS (Ø2 mm STAINLESS STEEL.)
4. SUPPORTING CHANNEL (100 x 40 mm M.S. HDG)
5. JAWS (32 x 4 HDEC STRIP 2 Nos. SILVER PLATED)
6. JUMPER PLATE (75 x 12 ALU. FLAT)
7. SPACER (ALUMINUM)
8. MOVING CONTACT ARM (38 OD x 30 ID CU. TUBE)
9. MC SUPPORT WITH NYLON BUSH
10. CENTER MECHANISM (M.S. HDG, TURN & TWIST MECHANISM)
11. ARCING HORN FOR MOVING CONTACT (Ø10 ROD M.S. HDG)
12. BI-METALLIC SHEET (2 mm THICK Alu. + Cu.)

196	06 Nos
BOO	06 Nos
721	24 Nos
	06 Nos
	12 Nos
	06 Nos
	06 Nos
	03 Nos
	06 Nos
	06 Nos
	03 Nos
	06 Nos
	06 Nos

NOTE:

1. ALL DIMENSIONS ARE IN MILLIMETER
2. ALL FERROUS PARTS ARE HOT DIP GALVANIZED
3. ALL NON-FERROUS CONTACT POINTS ARE SILVER PLATED
MICRONS REMAINING CONTACT AREA TIN PLATED.
4. THE MOVING CONTACT ASSEMBLY SHOWN FOR TURN & TWIST ASSEMBLY

Thickness of Silver plating : 15 Microns Minimum

Chief Engineer/Projects
APTRANSCO/VS/Vijayawada.

REVISIONS			
D	C	B	A

TITLE:
MAIN SWITCH CONTACT ASSEMBLY
(FOR 220 kV 800 Amps)

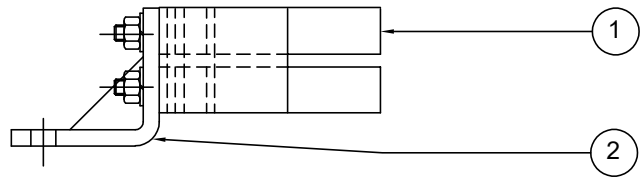
SCALE:N.T.S	
DATE	21/03/2023
DRAWN	
CHECKED	
APPROVED	



GR POWER SWITCHGEAR LTD.,
JEEDIMETLA HYDERABAD-500 055 INDIA

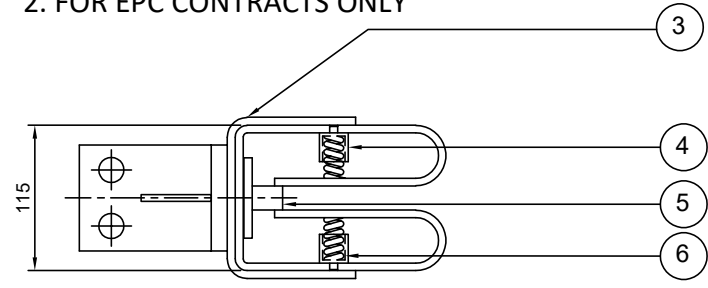
DRG.NO:	REV
4. GRM APT 02	

FIXED CONTACT ASSEMBLY:



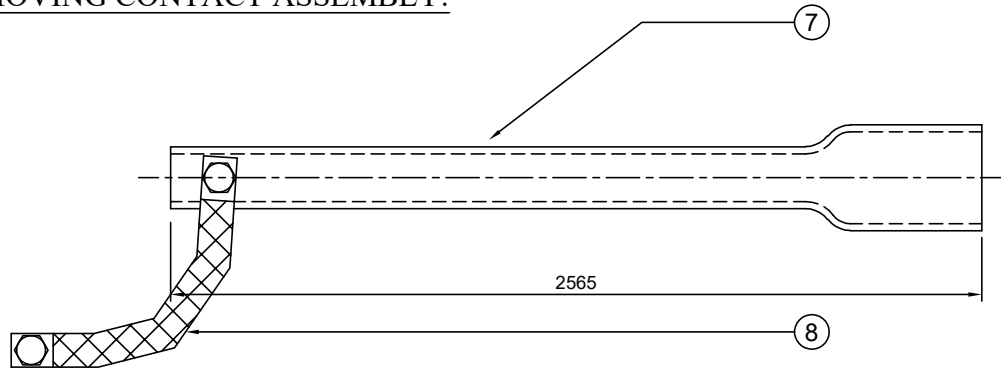
ELEVATION

NOTE: 1. DRAWING APPROVAL SUBJECT TO VALID TYPE TEST REPORTS, TO BE CHECKED DURING ACCEPTANCE TESTS
2. FOR EPC CONTRACTS ONLY



PLAN

MOVING CONTACT ASSEMBLY:



Drawing approval subject to valid vendor registration

PART LIST:

1. JAWS (2 Nos. 32 x 4 mm, Cu. FLAT SILVER PLATED)
2. F.C. SUPPORT PLATE (M.S. HDG)
3. JAW BRACKET (M.S. HDG)
4. SPRING HOLDER BUSH (NYLON)
5. SPACER (AL)
6. SPRINGS (14 SWG S.S. WIRE)
7. MOVING CONTACT ARM (38 OD x 30 ID CU. PIPE)
8. COPPER FLEXIBLE (25 x 4 mm, 4 Nos)

NOTE:

1. ALL DIMENSIONS ARE IN MILLIMETER
2. ALL FERROUS PARTS ARE HOT DIP GALVANIZED
3. ALL NON FERROUS CONTACT POINTS ARE SILVER PLATED
- MICRONS REMAINING CONTACT AREA TIN PLATED

Thickness of Silver plating : 15 Microns Minimum

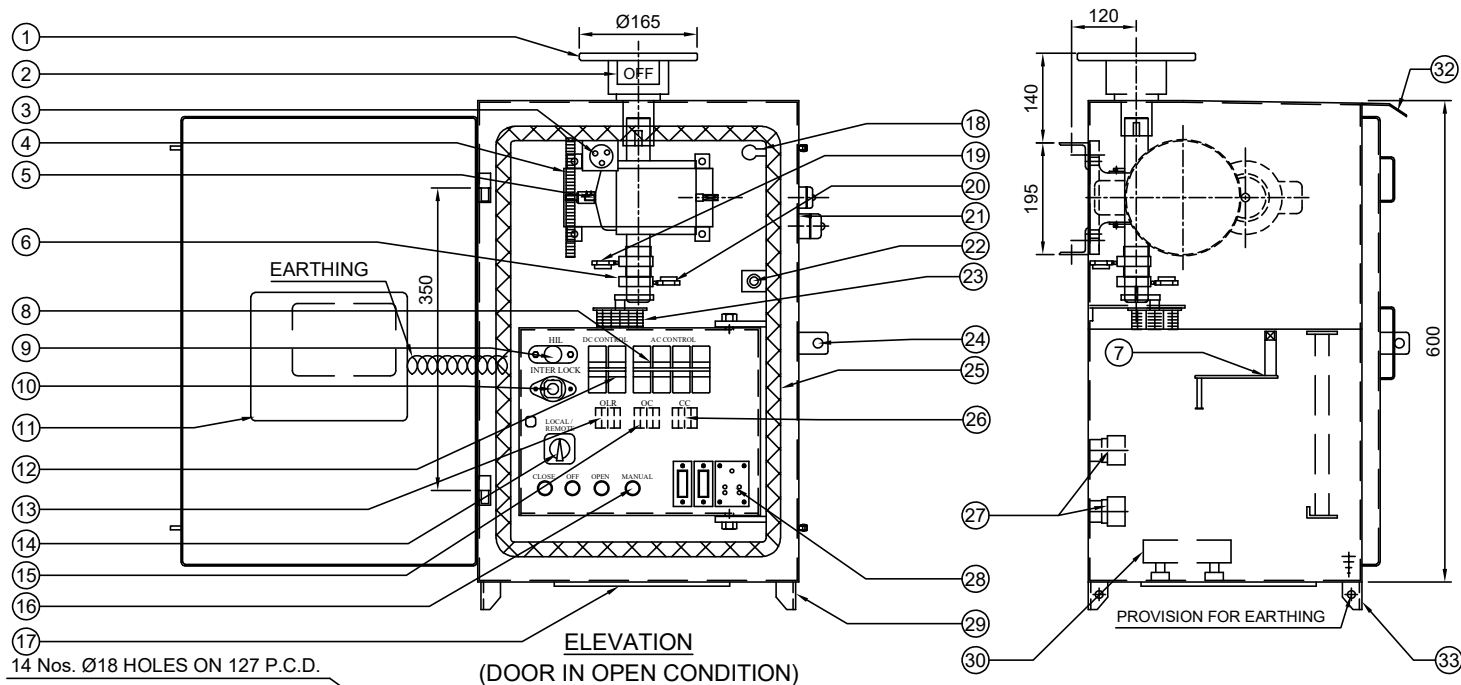
**Chief Engineer/Projects
APTRANSCO/VIS/Vijayawada.**

REVISIONS			
D	C	B	A

TITLE:
EARTH SWITCH CONTACT ASSEMBLY
(FOR 220 kV EARTH SWITCH)

GR POWER SWITCHGEAR LTD.,
JEEDIMETLA HYDERABAD-500 055 INDIA

SCALE: N.T.S.	
DATE	21-03-2023
DRAWN	
CHECKED	
APPROVED	
DRG.NO:	4. GRE APT 03
REV	



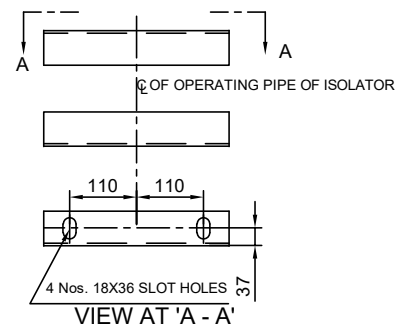
- PART LIST:**
- OUTPUT FLANGE (8 mm THICK, 14 HOLES)
 - ON/OFF INDICATOR
 - THERMOSTAT (30 TO 85°C RECOMMENDED SETTING 40°)
 - GEAR BOX (SPUR / WORM & WORM SHAFT, RATIO 1 : 630)
(MATERIAL : EN8 / FORGED STEEL)
 - MOTOR (Ø3, 415 Volts, 0.5 HP MOTOR)
 - LIMIT SWITCH OPERATING CAM
 - OPERATING HANDLE FIXED TO DOOR
 - AC CONTROL SWITCH (4 POLE MCB) S1
 - PUSH CAP (FOR HIL)
 - HANDLE INTERLOCK (HIL)
 - SCHEMATIC DIAGRAM PLATE
 - DC CONTROL SWITCH (2 POLE MCB) S2
 - OVER LOAD RELAY CUM SINGLE PHASE PREVENTOR (OLR)
 - LOCAL/REMOTE SWITCH (S3)
 - OPENING CONTACTOR (OC)
 - OPEN / CLOSE / MANUAL / OFF PUSH BUTTON (PBO / PBC / PBH / EPB)
 - DETACHABLE CABLE GLANDS FIXING PLATE (WITH OUT GLANDS)
 - CUBICLE LAMP HOLDER
 - LIMIT SWITCH (LSO)
 - LIMIT SWITCH (LSC)
 - CUBICLE WITH DOOR (3 mm THICK ALU SHEET)
 - DOOR OPERATED LIGHT SWITCH (LS)
 - AUX. SWITCH (12 NO + 12 NC)
 - PROVISION FOR PAD LOCK
 - RUBBER GASKET (EPDM)
 - CLOSING CONTACTOR (CC)
 - TERMINAL BLOCK (UBT - 4 TYPE OF ELMEX OR ITS EQUIVALENT)
 - HEATER / POWER SOCKET SWITCHES (HS,PSS)
 - BOX SUPPORT
 - HEATER, 80 WATTS, 240 V
 - MANUAL OPERATING CAP / COVER
 - RAIN SHADE
 - PROVISION FOR EARTHING TERMINALS

14 Nos. Ø18 HOLES ON 127 P.C.D.

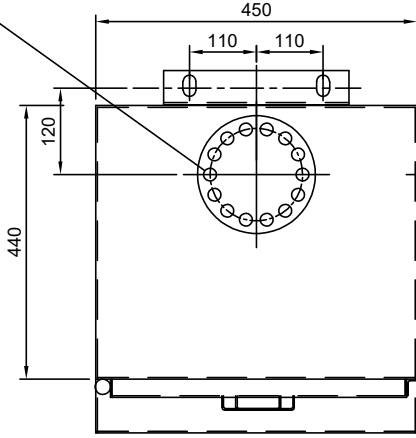
ELEVATION
(DOOR IN OPEN CONDITION)

LEFT SIDE VIEW
(DOOR IN CLOSE CONDITION)

FIXING DETAILS FOR SUPPORTING STRUCTURE

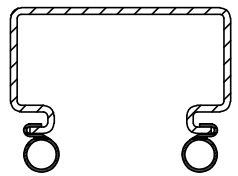


VIEW AT 'A - A'



PLAN

GASKET DETAILS

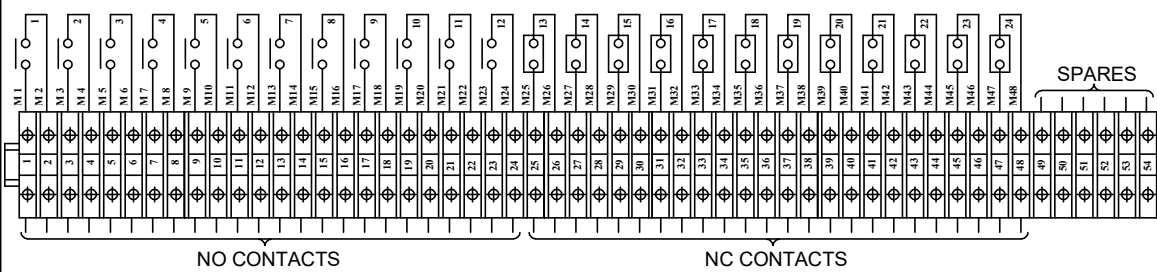


Drawing approval subject to valid vendor registration

NOTE :

- ALL DIMENSIONS ARE IN MILLIMETERS
- CUBICLE WILL BE NATURAL ALUMINIUM FINISH FOR INSIDE AND OUTSIDE.
- DEGREE OF PROTECTION IP:55 AS PER IS/IEC 60529
- 20% SPARE TERMINALS WILL BE PROVIDED
- WIRING WILL BE DONE WITH 1100 V. GRADE
 - FOR POWER CIRCUIT (AC SUPPLY) : 2.5 Sq.MM Cu. STRANDED
 - FOR AUXILIARY CIRCUIT (DC SUPPLY) : 2.5 Sq.MM Cu. STRANDED P.V.C. INSULATED CONDUCTOR
- WEIGHT OF THE BOX : 80 Kg (Approx.)
- LUBRICATION OF GEARS : NON HARDENED GREASE FILLED GEAR BOX

AUX. SWITCH CONTACT DETAILS FOR ISOLATOR
(12 NO / 12 NC)



NO CONTACTS

NC CONTACTS

Chief Engineer/Projects
APTRANSCO/VS/Vijayawada.

REVISIONS			
D	C	B	A

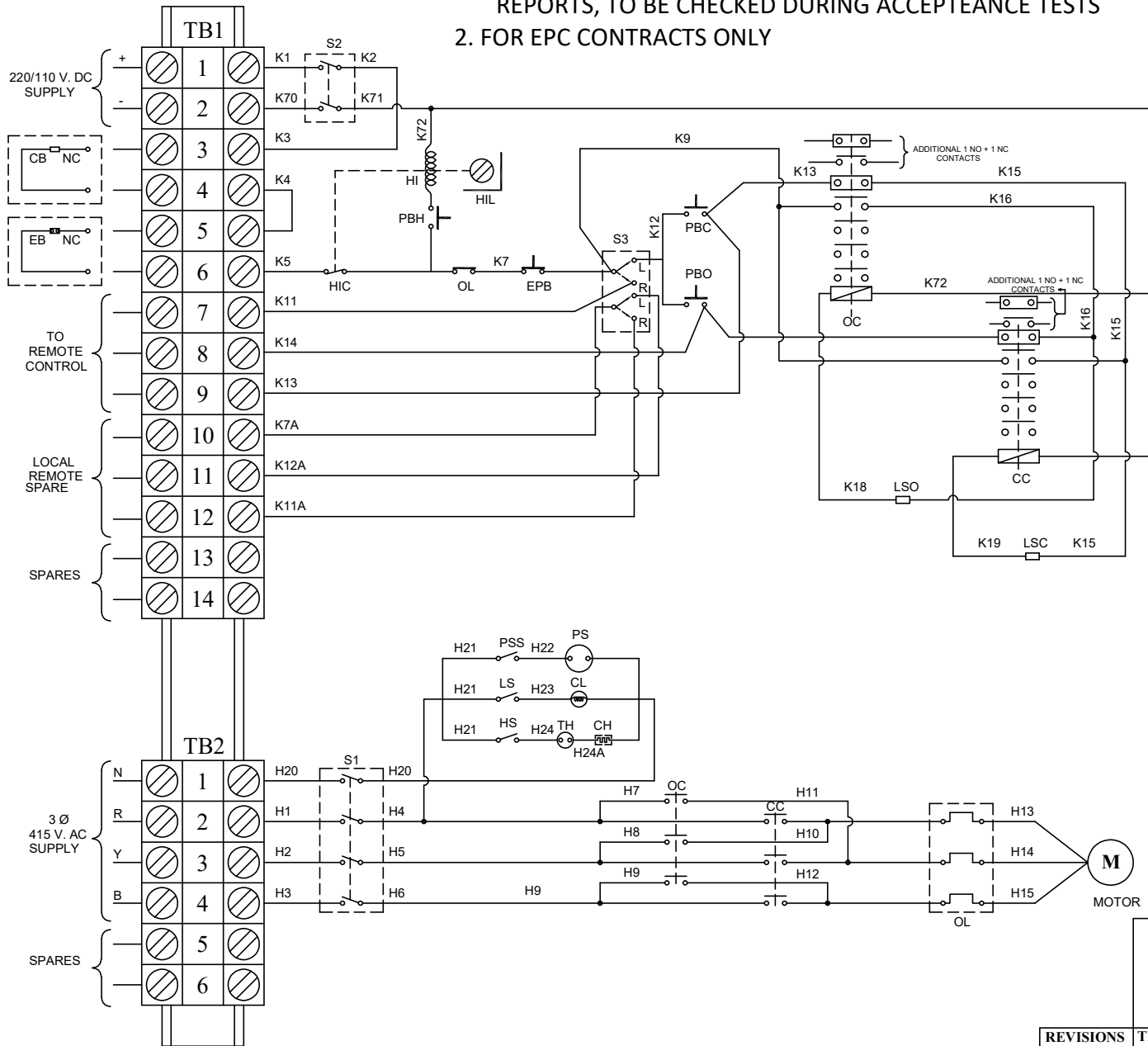
TITLE:
GENERAL ARRANGEMENT OF MOTOR OPERATING MECHANISM FOR 220 KV M/S.

SCALE:N.T.S	
DATE	21-03-2023
DRAWN	
CHECKED	
APPROVED	
DRG.NO:	4. GM APT 04
REV	



GR POWER SWITCHGEAR LTD.,
JEEDIMETLA HYDERABAD-500 055 INDIA

NOTE: 1. DRAWING APPROVAL SUBJECT TO VALID TYPE TEST REPORTS, TO BE CHECKED DURING ACCEPTANCE TESTS
2. FOR EPC CONTRACTS ONLY



LEGEND	DESCRIPTION	MAKE	199
HIC	HANDLE INTERLOCK CONTACT	SWITRON/RECOM	721
M	MOTOR 3Ø 415 V. 0.5 HP	REMI/ELECEN/HEMAL/HINDUSTAN	
CH	CUBICLE HEATER 80 WATTS	KONTACT/RAMANA ELECT.	
S1	A.C. SUPPLY CONTROL SWITCH, 16 A MCB	SCHNEIDER/C&S/SIEMENS/CHINT	
S2	D.C. SUPPLY CONTROL SWITCH, 10 A MCB	SCHNEIDER/C&S/SIEMENS/CHINT	
S3	LOCAL/REMOTE SELECTOR SWITCH 16 A	SWITRON/RECOM	
OC,CC	OPEN/CLOSE CONTACTORS, 9 A	SCHNEIDER/C&S/SIEMENS/CHINT	
OL	OVER LOAD RELAY WITH SPP 1.0 TO 1.6 A	SCHNEIDER/C&S/SIEMENS/CHINT	
PBO,PBC	OPEN/CLOSE PUSH BUTTONS, 4 A	C&S/JAIBALAJI/VAISHNO/SIEMENS/TECHNIC	
LSO,LSC	OPEN/CLOSE LIMIT SWITCHES, 10 A	JAI BALAJI/MANI	
PBH	MANUAL HANDLE PUSH BUTTONS, 4 A	C&S/JAIBALAJI/VAISHNO/SIEMENS/TECHNIC	
EPB	EMERGENCY PUSH BUTTON, 4 A	C&S/JAIBALAJI/VAISHNO/SIEMENS/TECHNIC	
HI	HANDLE INTERLOCK COIL, 20 WATTS	SELMECH/GRPS	
HIL	MANUAL HANDLE KEY INTERLOCK	PSI/EE	
LS,PSS,HS	LIGHT, SOCKET, HEATER SWITCHES, 5A	MARU OR ITS EQUIVALENT	
CL	CUBICLE LAMP HOLDER	MARU OR ITS EQUIVALENT	
PS	POWER SOCKET, 5A	MARU OR ITS EQUIVALENT	
TB	TERMINAL BLOCKS (UBT-4)	ELMEX / CONNECTWELL / VIN MECH	
TH	THERMOSTAT	BEPL	

OPERATING INSTRUCTIONS:

- DON'T OPERATE THE ISOLATOR WHEN THE 'CIRCUIT BREAKER' IS IN 'ON'
- ISOLATOR OPERATION IS POSSIBLE ONLY WHEN THE INTERLOCK CONDITIONS ARE SATISFIED.
- FOR MANUAL OPERATION FOLLOW THE FOLLOWING INSTRUCTIONS:-
 - BY PRESSING THE PUSH BUTTON (PBH) REMOVE THE CASTLE KEY AND KEEP THE KEY IN HANDLE LOCK AND ROTATE FOR GETTING WAY TO INSERT THE OPERATING HANDLE.
 - INSERT THE OPERATING HANDLE AND ROTATE IN CLOCK / ANTI CLOCK WISE DIRECTIONS FOR TO OPEN / CLOSE THE ISOLATOR.
 - IF MANUAL OPERATION IS NOT NEEDED RESTORE THE CASTLE KEY IN THE HANDLE INTERLOCK AND ROTATE.

Drawing approval subject to valid vendor registration

**Chief Engineer/Projects
APTRANSCO/VS/Vijayawada.**

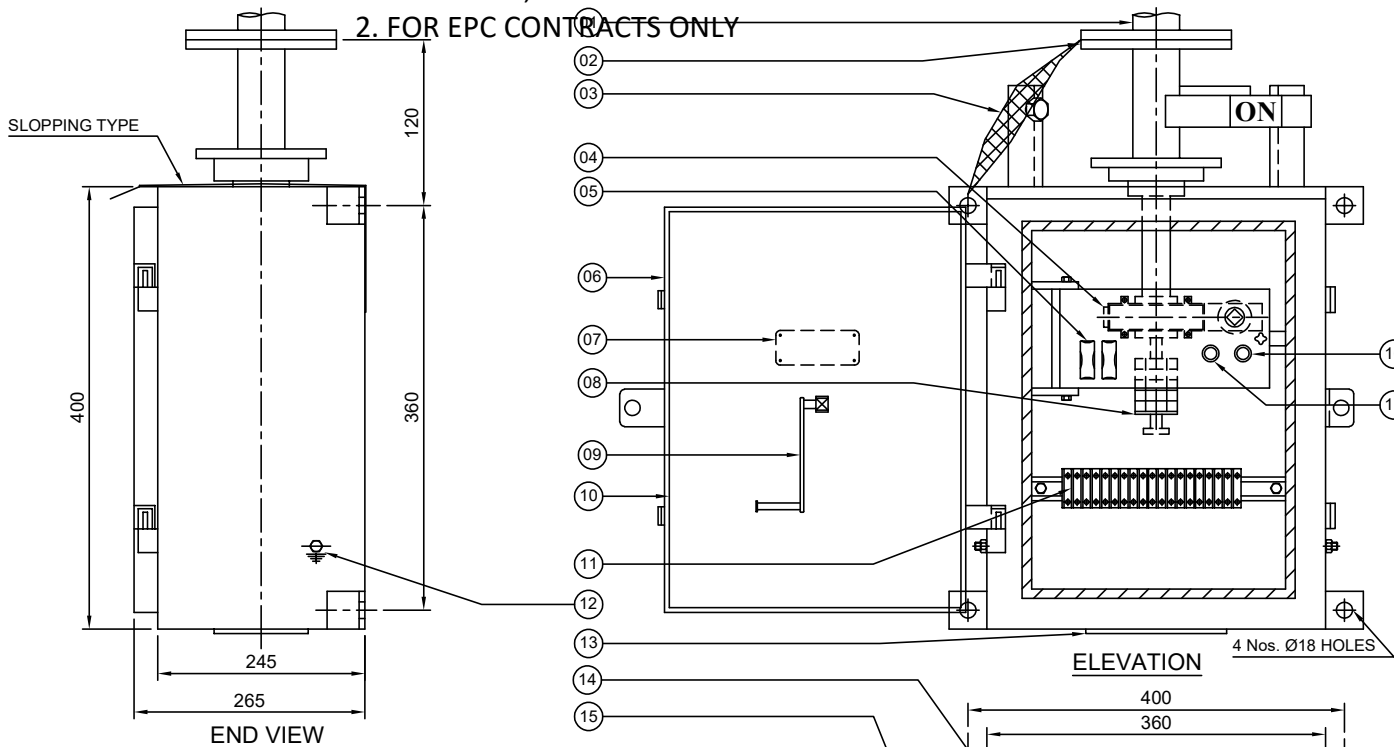
REVISIONS	TITLE:	SCALE:N.T.S	DATE
D C B A	SCHMATIC DIAGRAM FOR MOTOR CONTROL PANEL FOR 220 KV		21-03-2023
		DRAWN	
		CHECKED	
		APPROVED	
		DRG.NO:	REV
		4. GM APT 05	



**GR POWER SWITCHGEAR LTD.,
JEEDIMETLA HYDERABAD-500 055 INDIA**

REPORTS, TO BE CHECKED DURING ACCEPTANCE TESTS

2. FOR EPC CONTRACTS ONLY



PART LIST

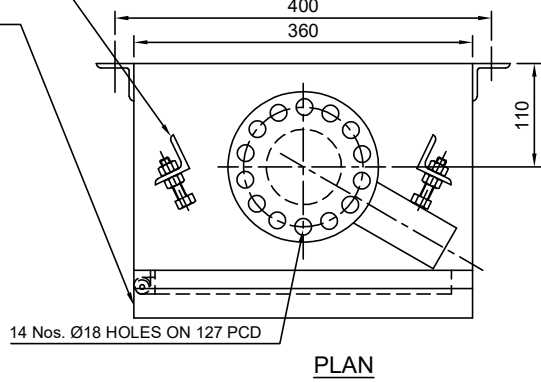
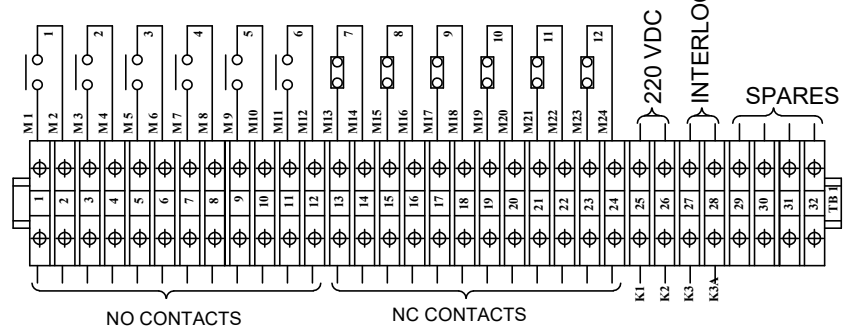
- 01. DOWN OPERATING PIPE
- 02. OUTPUT FLANGE (8 MM THICK M.S. PLATE)
- 03. COPPER FLEXIBLE (25 x 3 mm TINNED Cu. FLEXIBLE)
- 04. REDUCTION GEAR BOX (MATERIAL : EN8 / FORGED STEEL)
- 05. FUSES (2 A)
- 06. CUBICLE WITH DOOR (3 mm THICK, ALU. SHEET)
- 07. NAME PLATE
- 08. AUXILIARY SWITCH (6 NO + 6 NC)
- 09. OPERATING HANDLE
- 10. GASKET (EPDM)
- 11. TERMINAL BLOCKS (UBT-4 OF ELMEX / VIN MECH OR ITS EQUIVALENT)
- 12. PROVISION FOR EARTHING TERMINALS
- 13. DETACHABLE CABLE GLAND FIXING PLATE (WITHOUT GLANDS)
- 14. ON - OFF STOPPERS (M.S. ANGLE, HDG)
- 15. RAIN SHADE
- 16. INDICATION LAMP
- 17. PUSH BUTTON (4 A)

NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETER
- 2. CUBICLE WILL BE NATURAL ALUMINIUM FINISH FOR INSIDE AND OUTSIDE.
- 3. DEGREE OF PROTECTION IP:55 AS PER IS/IEC 60529
- 4. WEIGHT OF THE BOX :28 Kg (Approx.)
- 5. WIRING WILL BE DONE WITH 1100 V GRADE 2.5 Sq. mm Cu. STANDED P.V.C. INSULATED CONDUCTOR
- 6. 20% SPARE TERMINALS PROVIDED
- 7. REDUCTION GEAR RATIO 20 : 1 MAKE GRPS MATERIAL OF GEAR EN8 / STEEL
- 8. LUBRICATION OF GEARS : NON HARDENED GREASE FILLED GEAR BOX

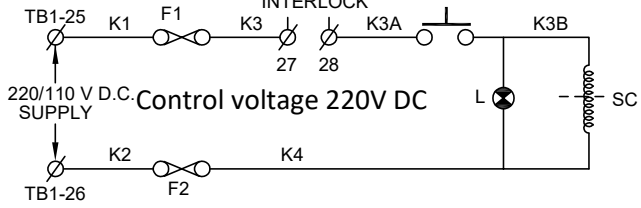
AUX. SWITCH CONTACT DETAILS FOR ISOLATOR

(6 NO / 6 NC)



Drawing approval subject to valid vendor registration

SCHEMATIC DIAGRAM:



LEGEND:

- F1,F2 ----- FUSES (2 Amp Rating)
- PB ----- PUSH BUTTON
- L ----- INDICATION LAMP
- SC ----- SOLENOID COIL

Chief Engineer/Projects
APTRANSCO/Vs/Vijayawada.

REVISIONS			
D	C	B	A

TITLE:
OPERATING MECHANISM FOR EARTH SWITCH (FOR 220 KV)

GR POWER SWITCHGEAR LTD.,
JEEDIMETLA HYDERABAD-500 055 INDIA


SCALE:N.T.S		
DATE		21-03-2023
DRAWN		
CHECKED		
APPROVED		
DRG.NO:	4. GN APT 06	
REV		


NOTE: 1. DRAWING APPROVAL SUBJECT TO VALID TYPE TEST REPORTS, TO BE CHECKED DURING ACCEPTANCE TESTS

NAME PLATE DETAILS FOR ISOLATOR

2. FOR EPC CONTRACTS ONLY

NAME PLATE DETAILS FOR EARTH SWITCH

 MANUFACTURED & SUPPLIED BY GR POWER SWITCHGEAR LTD., JEEDIMETLA, HYDERABAD - 500 055	
CUSTOMER :	M/s. TRANSMISSION CORPORATION OF AP LIMITED
PROJECT :	-----
CONTRACTOR :	-----
P.O. NO :	----- Dt. : -----
TYPE :	HDB SL. NO. : [AS APPLICABLE] YEAR OF Mfg. : 2023
RATING :	Un 220 KV ; In : 800 A ; WEIGHT IN KG : -----
IMPLUSE(UI) :	1050 KV Peak; SWITCHING(Us): ----- KV Peak;
P.F. :	460 KV rms; STC(lth): 40 KA rms; DURATION: 3 Sec;
OPERATING MECHANISM :	MOTOR, 3 Ph., 415 V, 0.5 HP
CONTROL VOLTAGE :	220/110 V DC CREEPAGE: -----
Control voltage 220V DC	

 MANUFACTURED & SUPPLIED BY GR POWER SWITCHGEAR LTD., JEEDIMETLA, HYDERABAD - 500 055	
CUSTOMER :	M/s. TRANSMISSION CORPORATION OF AP LIMITED
PROJECT :	-----
CONTRACTOR :	-----
L.O.A./ P.O. NO :	----- Dt. : -----
TYPE :	VB SL. NO. : [AS APPLICABLE] YEAR OF Mfg. : 2023
RATING :	Un 220 KV ; In : ----- A ; WEIGHT IN KG : -----
IMPLUSE(UI) :	1050 KV Peak; SWITCHING(Us): ----- KV Peak;
P.F. :	460 KV rms; STC(lth): 40 KA rms; DURATION: 3 Sec;
OPERATING MECHANISM :	MANUAL(RG)
CONTROL VOLTAGE :	220/110 V DC CREEPAGE: -----


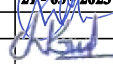
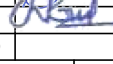

- Minimum 300mm plinth shall be maintained for CT/PT/CVT/ Isolators/IVT in the substation during foundation works to ensure Safe live to ground clearance as per IE rules.
 - since the supply of terminal connectors is not in the scope of Manufacturer as mentioned in the drawings. The EPC contractor shall be instructed to supply the same in line with CT/PT/CVT/Isolator /IVTs requirement and compatibility.
- Project, contractor, PO, date ,year of MFG shall be stamped during inspection

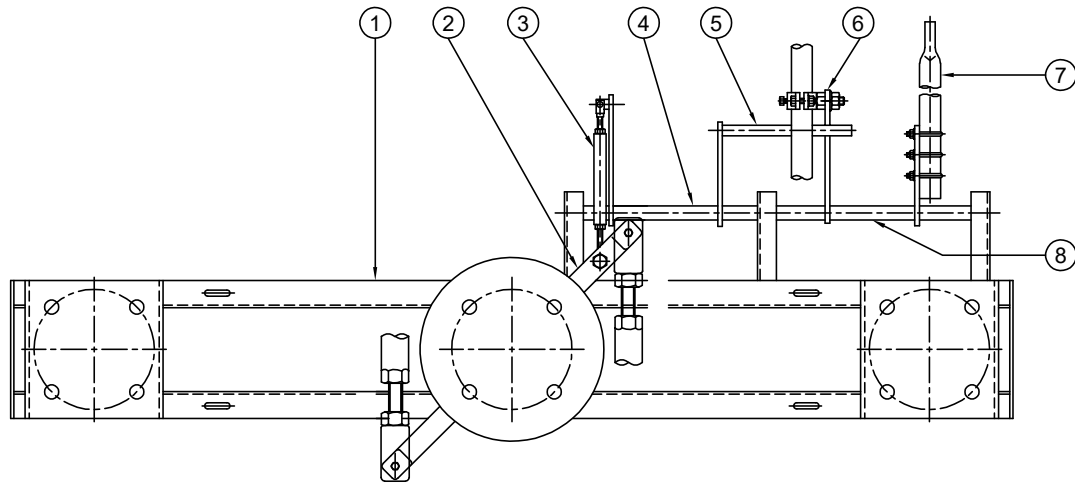
Drawing approval subject to valid vendor registration

NOTES :

- ENGRAVED LETTER SIZE : 3 mm
- LETTER ETCHED WHITE ON BLACK BACKGROUND
- MATERIAL : ALUMINUM
- THICKNESS : 1 mm

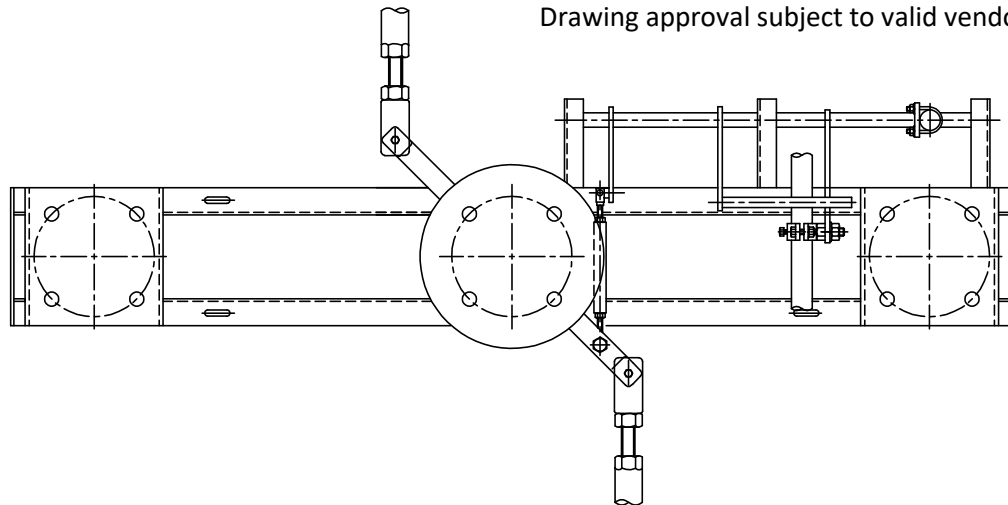
Chief Engineer/Projects
APTRANSCO/VS/Vijayawada.

<table border="1"> <tr> <th colspan="4">REVISIONS</th> </tr> <tr> <th>D</th> <th>C</th> <th>B</th> <th>A</th> </tr> <tr> <td> </td> <td> </td> <td> </td> <td> </td> </tr> </table>	REVISIONS				D	C	B	A					TITLE: NAME PLATE DETAILS (FOR 220 kV ISOLATOR)	SCALE:N.T.S	
	REVISIONS														
	D	C	B	A											
DATE	21-03-2023														
DRAWN															
CHECKED															
APPROVED		DRG.NO:	4. GZ APT 07												
		 GR POWER SWITCHGEAR LTD., JEEDIMETLA HYDERABAD-500 055 INDIA	REV												



**FIG - 1 : ISOLATOR IN "CLOSE" POSITION
EARTH SWITCH IN "OPEN" POSITION**

Drawing approval subject to valid vendor registration



NOTE: 1. DRAWING APPROVAL SUBJECT TO VALID TYPE TEST REPORTS, TO BE CHECKED DURING ACCEPTANCE TESTS

2. FOR EPC CONTRACTS ONLY

**FIG - 2 : ISOLATOR IN "OPEN" POSITION
EARTH SWITCH IN "CLOSE" POSITION**

CONSTRUCTION :

ISOLATOR OPERATING LEVER (2) IS CONNECTED TO THE ROTATION PIPE - 1 (4) THROUGH THE LINK ROD (3), THE STOPPER ROD (5) ALSO MOVES ALONG WITH THE ROTATING PIPE (4) EARTH SWITCH OPERATING LEVER (6) MOVES THE ROTATING PIPE - 2 (8) WITH EARTH SWITCH MOVING CONTACT (7) INDIVIDUALLY

FUNCTION :

IN FIG - 1 : IN THIS CONDITION THE ISOLATOR OPERATING LEVER (2) IS CONNECTED TO THE ROTATING PIPE - 1 (4) SUCH THAT THE STOPPER ROD (5) IS ABOVE THE EARTH SWITCH OPERATING LEVER (6) AS A RESULT THE STOPPER (5) WILL NOT PERMIT EARTH SWITCH OPERATING LEVER (6) TO MOVE AND THE E.S. MOVING CONTACT WILL REMAIN IN OPEN POSITION.

IN FIG - 2 : IN THIS CONDITION THE ISOLATOR OPERATING LEVER IS CONNECTED TO THE ROTATING PIPE - 1(4) SUCH THAT THE STOPPER ROD (5) WILL BE BELOW THE EARTH SWITCH OPERATING LEVER (6) AS A RESULT THE EARTH SWITCH OPERATING LEVER (6) WILL NOT PERMIT THE STOPPER ROD TO MOVE(5) AND ISOLATOR OPERATING LEVER (2) WILL REMAIN IN OPEN POSITION.

NOTES :

1. BASE CHANNEL 150 x 75 x 5 THK CHANNEL (HOT DIP GALVANIZED)
2. ISOLATOR OPERATING LEVER (40 x 10 mm THIK MS FLATTE)
3. LINK ROD (25 NB MS PIPE HDG)
4. ROTATING PIPE - 1 (25 NB MS PIPE HDG)
5. STOPPER ROD (20 Ø MS ROD HDG)
6. E.S. OPERATING LEVER (50 x 8 MS FLAT HDG)
7. E.S. MOVING CONTACT (38 OD x 30 ID CU. PIPE)
8. ROTATING PIPE - 2 (25 NB MS PIPE HDG)

**Chief Engineer/Projects
APTRANSCO/VS/Vijayawada.**

REVISIONS			
D	C	B	A

TITLE: **MECHANICAL INTERLOCK
BETWEEN MAIN SWITCH
AND EARTH SWITCH
(FOR 220 kV ISOLATOR)**


**GR POWER SWITCHGEAR LTD.,
JEEDIMETLA HYDERABAD-500 055 INDIA**

SCALE: N.T.S	
DATE	21-03-2023
DRAWN	
CHECKED	
APPROVED	
DRG.NO:	4. GZ APT 08
REV	


SCHEDULE OF GUARANTEED TECHNICAL PARTICULARS FOR 220KV, 800A WITH TWO EARTH SWITCH

S.No	DESCRIPTION	220 KV
1	Type/Installation	"DB" Double Break - OUTDOOR
2	Manufacturer's Name and country of manufacture	GR POWER SWITCHGEAR LTD., HYDERABAD
3	Standards according to which the isolators are manufactured.	IS 9921Part I to V.& IEC 62271-102
4	Maximum design voltage at which the isolator can operate (kV).	245 KV
5	Frequency (Hz)	50 Hz
6	Rated voltage (kV)	220KV
7	Maximum current that can be safely interrupted by the Isolator inductive (A & % PF) Capacitive (A & % PF)	0.7 Amps at 0.15 p.f.
8	Continuous current rating normal (Amps) under site conditions (Amps).	800 Amps
9	Rated short time current	<u>MAIN SWITCH/ EARTH SWITCH</u>
	i) For 3 Seconds (kA rms)	40 KA rms
	ii) For 1 Second (kA rms)	Not Applicable
	iii) Rated peak short time current (KV P)	100 KA rms
10	Current density at the minimum cross section of	
	a) Moving blade (Amps/Sq.mm)	2.0 Amps/Sq.mm for HDE Cu. Tube
	b) Terminal pad	1.0 Amp/Sq.mm for EC grade Alu. Flat.
	c) Contacts	1.6 Amps/Sq.mm for HDE Cu. Flat.
11	Maximum temperature rise of current carrying parts when carrying rated current continuously (Deg.C).	Within the specified limits of IS/IEC 62271-102.
12	Insulation levels	
	i) Impulse withstand voltage (kV Peak) Phase to Earth Isolating Distance.	1050 KV Peak
	ii) Switching surge withstand voltage (kV Peak) Phase to Earth isolating distance.	Not applicable

Chief Engineer/Projects

S.No	DESCRIPTION		220 KV
	iii) Power Frequency withstand voltage (kV rms) Phase to Earth isolating distance.	:	460 KV rms
13	Minimum clearance in air		
	i) Between poles (mm)	:	4000 mm for a phase spacing of 4500 mm
	ii) Between live parts and earth (mm)	:	2100 mm
	iii) Between live parts when switch is open.		
	a) On the same pole (mm)	:	2800 mm
	b) Between adjacent poles (mm)	:	3000 mm
14	Rated mechanical terminal load		
	i) Load along the terminal connector side (Kg).	:	102 Kgs
	ii) Load across the terminal connector side (Kg).	:	33.7 Kgs
15	Torque required to operate the switch in Kg.m.	:	40 Kg m
16	Contact Zone		
	i) Horizontal deflection (mm)		} Not applicable
	ii) Vertical deflection (mm)	:	
	iii) Total amplitude of longitudinal movement w.r.t conductor supporting fixed contact		
17	Design and construction		
	i) No. of insulators per pole	:	Three
	ii) No. of breaks per pole	:	Two
	iii) Type of closing / opening mechanism (Horizontal / vertical break straight etc.).	:	Horizontal break for Isolator
	iv. Contacts		Thickness of Silver plating : 15 Microns Minimum
	a) Material and grade	:	Hard Drawn Electrolytic Copper flat, silver plated  micron thickness.
	b) Cross-sectional area (Sq.mm)	:	512 Sq.mm for 800A

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S.No	DESCRIPTION	220 KV
v	Moving blades	Thickness of Silver plating : 15 Microns Minimum
	a) Material and grade	: Hard Drawn Electrolytic Copper tube, silver plated of  micron thickness.
	b) Cross-sectional area (Sq.mm)	: 427 Sq.mm for 800A
vi)	Contact support	
	a) Material and size of channel / block.	: 8 mm Thick MS HDG
vii)	Rain hood-material grade and size	: MS HDG
viii)	Turn and twist mechanism	Drawing approval subject to valid vendor registration
	a) Material and size of clamps	: 40 x 10 MS HDG Flat
	b) Material size of springs	: 14 swg SS wire
	c) Whether springs are encased	: Not encased
ix)	Nuts and bolts	
	a) Size, material and grade in live parts.	: Lessthan M8 are of stainless steel
	b) Size, material and grade in other parts.	: M8 and above are of MS HDG.
x)	Insulator base plate material and size of plate below insulators.	: 12 mm thick M.S. Hot dip galvanised plate
xi)	Bearings	
	a) Material and size of housing	: MS HDG suitable for 50 ID Ball Bearing
	b) No. of bearings, location & size	: 2 Nos. below centre rotating post insulator
xii)	Tandem pipe	
	a) Size, length class and No. of pipes	: As per GA drawings
	b) Size of shackle screw	: Suitable for 40 NB
	c) No. of bearings / bush and its material and size.	: 6 Nos. bush bearings, brass, 16 mm ID Size.
xiii)	Type of interlock	: (i) Mechanical interlock between Isolator and Earth Switch. (ii) Electrical interlock between Isolator and circuit breaker.
xiv)	Down pipe size, length and class	: 50 mm NB Class B GI Pipe.

S.No	DESCRIPTION	220 KV
	xv) Type of universal/swivel joint a) Between bearing & down pipe b) Between down pipe and operating mechanism. xvi) Operating mechanism a) Control cabinet Material and thickness Degree of protection Type size and no. of cable glands. Whether removable gland plate provided. b) Make type, rating and Qty. of Motors Auxiliary blocks Terminal blocks Insulated Wires HRC Fuse Space Heater Interlocks xvii) Base a) Size of steel sections used b) Overall size c) Total weight	Universal joint Vernier Flange Motor operated mechanism for M.S. & Manual operated mechanism for E.S. 3 mm Thick ALU Sheet IP : 55 as per IS 2147 Compression type, 2 Nos. 19 mm. (Contractor scope of supply) Yes, removable gland plate provided. Ø3, 415v, 0.5 HP Motor 12 NO / 12 NC contacts for Main Switch 6 NO / 6 NC contacts for Earth Switch Mani 10 A, 2 A DC breaking with 2A - 1 No. UBT-4 1100 V grades, 2.5 Sq.mm PVC For Auxiliary Circuit and 2.5 Sq.mm for Power circuit Not Applicable, MCB's 1 No. 230V AC. 80 Watts / Ramana Electrical 1 Set PSI / 20 Watts magnetic - 1 No. 150 X 75 mm 3600 x 150 x 75 mm x 5 mm 52 Kgs approx

for GR POWER SWITCHGEAR LTD.,

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AUTHORIZED SIGNATORY

Chief Engineer/Projects
APTRANSCO/VS/Vijayawada.