

acceptance tests.

2.For EPC contractors only.

		Customer : Transmission corporation of Andhra Pradesh Limited (APTransco)	
		PROJECTNAME:- AS APPLICABLE	
		PO :-	
		Contractor: AS APPLICABLE	
		TITLE: Control Cable	
SR. NO.	PARTICULARS		3.5 C X 70
	Description	Unit	Confirmation/Commitment by the Supplier/Bidder
1	Name of Manufacturer.		CHANDRESH CABLES LTD(BRAND NAME-AVOCAB)
2	Applicable Standard.		IS : 1554 (PART-1) 1988
3	Voltage Grade.	Volts	1100
4	Permission variation in a)Voltage	%	±10
	b)Frequency	%	±5
	c) Combined	%	±10
5	Wheather Suitable for Earthed or Uearthed System		Both
6	SIZE	SQ.MM	3.5 C X 70
7	Type.		AYFY (FRLS & C2 TYPE)
8	Conductor :		
a.	Material		H2 GRADE ALUMINIUM AS PER IS 8130 : 2013
b.	Nominal Size (Phase / Neutral)	SQ.MM	70 / 35
c.	Number of wires in each conductor (Phase/Neutral)	Nos.	19 / 7
d.	Diameter of Each Wire (Phase/Neutral)BEFORE STRANDING	mm	2.18 / 2.52
e.	Shape of conductor		STRANDED SECTOR SHAPE
f.	Direction of lay of Conductor		RIGHT HAND LAY
g.	DC Resistance at 20°C (MAX.) PHASE/NEUTRAL	Ohms/Km	0.443 / 0.868
h.	AC Resistance at 90°C (MAX.) PHASE/NEUTRAL	Ohms/Km	0.567 / 1.11
9	Insulation		
a.	Material.		EXTRUDED PVC TYPE A
b.	IS Reference		IS :1554 (PART-1) 1988
c.	Nominal Thickness. (Phase / Neutral)	mm	1.40 / 1.20
d.	Cores identification		RED , YELLOW , BLUE & BLACK
f.	Cores identification		Confirming to : IS 1554
10	Inner Sheath		
a.	Material.		EXTRUDED PVC TYPE ST-1
b.	IS Reference		IS : 5831 - 1984
c.	Minimum Thickness	mm	0.40
d.	MINIMUM FICTITIOUS DIAMETER OVER INNER SHEATH	mm	28.44
e.	Colour of inner sheath		Black
11	Armouring		
a.	Material & Type		GALVANIZED STEEL STRIP
b.	Extruded OR Wrapped		Wrapped
c.	IS Reference		IS: 3975/1999

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d.	Nominal Diameter	mm	4 X 0.80
e.	MINIMUM FICTITIOUS DIAMETER OVER ARMOURED	mm	30.04
f.	Direction of lay of armour		LEFT HAND LAY
g.	Min . Coverage of armour		upto 90 %
h.	DC Resistance of armour (Max) 20* C	ohm/km	2.57
12	Outer Sheath		
a.	Material.		EXTRUDED PVC
b.	Type.		ST-2 WITH FRLS PROPERTY
c.	IS Reference	CHIEF ENGINEER/PROJECTS	IS : 5831 - 1984
d.	Minimum Thickness	APTRANSCO/VIS/VIJAYAWADA	mm 1.56
e.	Colour		BLACK
f.	MINIMUM FICTITIOUS DIAMETER OVER OUTHER SHEATH	mm	33.2
13	FRLS PROPERTIES		
a.	Oxygen Index Minimum	%	29
b.	Temperature index Minimum	Deg C	250
c	Smoke Density Maximum	%	60
d.	Acid Gas Generation (HCL%)Maximum	%	20
e.	Flamibility Test a.Unefected Portion (min.)	mm	50
	b. Flame Duration (Max.)	sec.	60
14	Insulation Test		
	a) Minimum volume resistivity at (ohm-cm)		
	(i) 27 deg. C.		1×10^{13}
	(ii) 70 deg. C.		1×10^{10}
15	(i) Minimum tensile - strength of insulation	N/mm ²	12.5(min)as per IS 5831:1984
	(ii) Minimum elongation at break	%	150(min)as per IS 5831:1984
16	(i) Minimum tensile - strength of sheath	N/mm ²	12.5(min)as per IS 5831:1984
	(ii) Minimum elongation at break	%	150(min)as per IS 5831:1984
17	(i) Minimum tensile - strength of armour	Mpa	300-500 as per IS 3975:1999
	(ii) Minimum elongation at break	%	10(min) as per IS 3975:1999
18	PVC Cable		
	a) High voltage test		3KV(rms) for 5mint as per IS 1554(part-1):1988
	c) Short circuit current rating for armour		2.44
19	a)Current carrying capacity in air and corresponding assumptions/conditions of installation		As per IS: 1255
21	ELECTRICAL CHARACTERISTICS		
a.	laying up of cable is accordance with		Confirming to : IS 1255
b.	Short Circuit Rating for 1 Sec. Duration	KA	5.31
c.	Wheather Suitable for Earthed or Uearthed System	°C	70
d.	Conductor Temperature allowed for the short circuit condition (Max.)	°C	160

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NOTE: 1. Drawings Approval subject to valid type test reports, to be checked during acceptance tests.

22	GENERAL 2.For EPC contractors only.		
a.	Standard drum length	Mts	500/1000 (±5 %) OR ACTUAL
b.	Cable - Drum		Shall confirm to IS 10418 only
c.	Recommended min. Bending radius of cable	mm	12 X OVERALL DIA OF A CABLE
d.	Recommended Max. Safe pulling force		
	i) When Cable Pulled by pulling eye	N	7350
e.	Packing Material		NON RETURNABLE WOODEN DRUM
f.	Embossing on Cable		PROVIDE AS PER IS-1554 (PART-1)1988, Name of Customer, Year of manufacturing, FRLS,APTRANSCO
g.	Cable should be ISI Marked		Yes , All cable furnish with ISI - Marked only
h.	Sequential marking of length (Printing)		PROVIDE EVERY METER
i	End cap		Provided both end of cable



CHIEF ENGINEER/PROJECTS
APTRANSCO/VIS/VIJAYAWADA

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