



8212305/2023/EMBT-FNE51 Approval subject to valid type test reports, to be checked during acceptance tests.

2.For EPC contractors only.

Drawing approval subject to valid vendor registration

FINECAB WIRES & CABLES PVT LTD

Guaranteed Technical Particulars

Customer : Transmission corporation of Andhra Pradesh Limited (APTransco)			
PROJECTNAME:-		AS APPLICABLE	
PO :-			
Contractor: AS APPLICABLE			
TITLE: Power Cable			
	PARTICULARS		4 C X 6 Sqmm
SR. NO.	Description	Unit	Confrmation/Commitement by the Supplier/Bidder
1	Name of Manufacturer.		FINECAB WIRES & CABLES PVT LTD (BRAND NAME- FINECAB)
2	Applicable Standard.		IS :1554 (PART-1) 1988
3	Voltage Grade.	Volts	1100
4	Permission variation in a)Voltage	%	±10
	b)Frequency	%	±5
	c) Combined	%	±10
5	Wheather Suitable for Earthed or Uearthed System		Both
6	SIZE	SQ.MM	4 C X 6
7	Type.		AYWY (FRLS & C2 TYPE)
8	Conductor :		
a.	Material		H2 GRADE ALUMINIUM AS PER IS 8130 : 2013
b.	Nominal Size (Phase / Neutral)	SQ.MM	6
c.	Number of wires in each conductor (Phase / Neutral)	Nos.	7
d.	Diameter of Each Wire (Phase/Neutral) (Before Stranding).	mm	1.05
e.	Direction of lay of conductor		RIGHT HAND LAY
f.	Shape of conductor		STRANDED CIRCULAR
g.	DC Resistance at 20°C (MAX.) PHASE/NEUTRAL	Ohms/Km	4.61
h.	AC Resistance at 90°C (MAX.) PHASE/NEUTRAL	Ohms/Km	5.90
9	Insulation		
a.	Material.		EXTRUDEDPVC TYPE A
b.	IS Reference		IS : 1554(PART-1) 1988
c.	Nominal Thickness. (Phase / Neutral)	mm	1.00
d.	Cores identification		RED,YELLOW,BLUE & BLACK (As per IS:1554-1/1988)
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10	Inner Sheath		
a.	Material.		EXTRUDED PVC TYPE ST-1
b.	IS Reference		IS : 5831 - 1984
c.	Minimum Thickness	mm	0.30
d.	Mimimum Fictitious Diameter over Inner Sheath	mm	12.216
e.	Colour of inner sheath		Black
11	Armouring		
a.	Material & Type		GALVANIZED STEEL WIRE
b.	Extruded OR Wrapped		Wrapped
c.	IS Reference		IS: 3975/1999
d.	Nominal Diameter	mm	1.40
e.	Mimimum Fictitious Diameter over Armour	mm	15.016
f.	Direction of lay of armour		LEFT HAND LAY
h.	DC Resistance of armour (Max)	ohm/km	As per IS:1554(P-1)1988 Table no-6
12	Outer sheath		
a.	Material.		EXTRUDED PVC
b.	Type.		ST-2 WITH FRLS PROPERTY
c.	IS Reference		IS : 5831 - 1984
d.	Minimum Thickness	mm	1.40
e.	Colour		BLACK
f.	Mimimum Fictitious Diameter of Cable	mm	17.816
13	FRLS PROPERTIES		
a.	Oxygen Index (Minimum)	%	29
b.	Temperature index (Minimum)	Deg C	250
c.	Smoke Density (Maximum)	%	60
d.	Acid Gas Generation (HCL%) Maximum	%	20
e.	Flamibility Test a.Unefected Portion (min.)	mm	50
	b. Flame Duration (Max.)	sec.	60
14	Insulation Test		
	Minimum volume resistivity at (ohm-cm)		
	(i) 27 deg. C.		1×10^{13}
	(ii) 70 deg. C.		1×10^{10}

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15	(i) Minimum tensile - strength of insulation	N/mm ²	12.5(min) as per IS 5831:1984
	(ii) Minimum elongation at break	%	150(min) as per IS 5831:1984
16	(i) Minimum tensile - strength of sheath	N/mm ²	12.5(min) as per IS 5831:1984
	(ii) Minimum elongation at break	%	150(min) as per IS 5831:1984
17	(i) Minimum tensile - strength of armour	Mpa	300-500 as per IS 3975:1999
	(ii) Minimum elongation at break	%	10(min) as per IS 3975:1999
18	PVC Cable		
	a) High voltage test		3KV(rms) for 5mint as per IS 1554(part-1):1988
	b) Short circuit current rating for armour	KA	KA/ \sqrt{t} (K- 0.05 Amp) (where A = Area of Armour in mm ² & t = time in seconds)
19	Current carrying capacity in air and corresponding assumptions/conditions of installation		As per IS : 1255
21	ELECTRICAL CHARACTERISTICS		
a.	laying up of cable is accordance with		Confirming to : IS:3961-2
b.	Continuous Current Rating for Standard IS Condition when Laid.		
	i. In Ground.at 30°C	Amps	As per IS:3961-2
	ii. In Air at 40°C	Amps	
	iii. In Air at 50°C	Amps	
e.	Short Circuit Rating for 1 Sec. Duration	KA	0.448
f.	Conductor Temperature allowed for Continuous Operation condition (Max.)	°C	70
g.	Conductor Temperature allowed for the short circuit condition (Max.)	°C	160
22	GENERAL		
a.	Standard drum length	Mts	500/1000 (± 5 %)
b.	Cable - Drum		Shall confirm to IS 10418 only
c.	Recommended min. Bending radius of cable	mm	12 X OVERALL DIA OF A CABLE
d.	Recommended Max. Safe pulling force		
	i) When Cable Pulled by pulling eye	N	720
e.	Packing Material		NON RETURNABLE WOODEN DRUM
f.	Embossing on Cable		PROVIDE AS PER IS-1554 (PART-1)1988, Name of Customer, Year of manufacturing, FRLS , APTRANSCO
g.	Cable should be ISI Marked		Yes , All cable furnish with ISI - Marked only
h.	Sequential marking of length (Printing)		PROVIDE EVERY METER
i	End cap		Provided both end of cable

Signature



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